



Data Sheet (EN)

Translation of the german original

WELCH
by Gardner Denver

Photo	Designation	Order no.
	<p>Rotary Vane Pump two stage</p> <p><i>Model: CRVpro 24</i></p>	3242-00

Technical Data		
Parameter	Data	Unit
Pumping speed 50/60 Hz DIN 28426 part 1 (pneurop)	24 / 28.8	m ³ / h ⁻¹
Ultimate pressure DIN 28426 (pneurop) with rated speed 1450/min (50 Hz)		
- without gas ballast partial	3 x 10 ⁻⁴	mbar
- without gas ballast total	3 x 10 ⁻³	
- with gas ballast total	6 x 10 ⁻³	
Max. inlet/outlet pressure	1.5 / 0.2	bar
Intake port	Small flange DN 25 KF	-
Exhaust port	Small flange DN 25 KF	
Ambient temperature	+ 10 to + 40	°C
Noise level DIN EN ISO 2151	55	dB (A)
Oil filling	2410	ml
Voltage	220-240	V
Frequency	50/60	Hz
Motor power	0,7 / 0,85	kW
Motor speed 50/60Hz	1450 / 1750	rpm
Type of protection DIN EN 60529	IP 54	-
Dimensions (W/D/H)	569 / 206 / 289	mm
Shipping Carton Dimensions (W/D/H)	680 / 381 / 381	mm
Weight	38.5	kg
Shipping Weight	43.5	kg

 by Gardner Denver	Gardner Denver Thomas GmbH Am Vogelherd 20 98693 Ilmenau Germany	T +49 3677 604 0 F +49 3677 604 131 welch.emea@gardnerdenver.com www.welchvacuum.com Customer Support +49 3677 604 0
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<p>The information presented in this material is based on technical data and test results of nominal units. It is believed to be accurate and reliable and is offered as an aid to help in the selection of products. It is the responsibility of the user to determine the suitability of the product for the intended use and the user assumes all risk and liability whatsoever in connection therewith. Gardner Denver Thomas GmbH does not warrant, guarantee or assume any obligation or liability in connection with this information.</p>		

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Intake pressure-/Pumping speed - Diagram	Application
<p>The graph plots Pumping speed (m³/h) on the y-axis (log scale from 0.1 to 100) against Intake pressure (torr) on the top x-axis (log scale from 10⁻⁴ to 750) and Intake pressure (mbar) on the bottom x-axis (log scale from 10⁻⁴ to 10³). Three curves are shown for models CRVpro 30 (top), CRVpro 24 (middle), and CRVpro 16 (bottom). Solid lines represent operation without gas ballast, and dashed lines represent operation with gas ballast. The curves show that pumping speed increases with intake pressure and is higher without gas ballast.</p>	<ul style="list-style-type: none"> ➤ For evacuation of recipients or vacuum systems down to the fine vacuum range ➤ For pumping biological and toxic gases and vapors ➤ In chemical laboratories and in industry ➤ For Glove Boxes, Mass Spectrometer, Industrial applications ➤ As single or backing pump for turbomolecular and diffusion pumps

Description / Scope of delivery
<p>Description</p> <p>The two-stage rotary vane pump CRVpro 24 provides highest reliability for stable operation, long product lifespan and extends service interval.</p> <ul style="list-style-type: none"> ➤ Customers benefit from a reduced risk of chemical attacks and oil breakdown by diluting aggressive chemicals with a larger oil chamber. ➤ Its cool running characteristic also slows down any corrosion process. ➤ Inside surface of the oil case has a PTFE coating and the outer surface of the pumping module has a black oxide coating. Both coatings act to slow metal corrosion and, when coupled with fore line traps, extend service interval. ➤ Furthermore, the CRVpro also enables extended oil change intervals for less maintenance costs. ➤ Less oil consumption is a result of the cool running operation and the extended usability of oil based on a high dilution effect because of a larger oil chamber. ➤ Moreover, the low weight, flexible handle and compact design of the pump makes the rotary vane pump a portable and flexible partner in laboratories and industrial applications. <p>Scope of delivery</p> <p>Pump is supplied complete with Welch Directorr premium vacuum pump oil, centering rings, clamps and motor overload protection. Ready for use after oil filling.</p>

Accessories		
Photo	Model / Description	Order no.
	<p>Separator AKS 25 (intake side) separates substances in liquid and solid state on the pump and the connected recipient.</p>	<p>320018</p>
	<p>Separator AKD 25 (exhaust side) separates oil vapor from the exhaust air from the pump.</p>	<p>320017</p>
	<p>Cold Trap, DN25, (intake side) provides pre-pump protection by condensing vapors and reduce the chemical loading.</p>	<p>705121</p>
	<p>Oil mist filter (exhaust side) OME 30/25 for minimized of the output of oil mist.</p>	<p>700012</p>